

D3 Millwork Routing Jig

Instruction Sheet

Please read prior to using the routing jig

1. Clean the ceiling surface and the routing jig so they are free of dust and debris.
2. Mount the routing jig securely to the ceiling surface.
 - Clamps, command strips or double-sided tape can be used depending on specific installation needs.
3. Create a rough-in hole in the shape of the opening. Be sure to not exceed the limitations of hole shape in the template.
4. The routing jig is intended for use with a flush-trim router bit. Select the appropriate bit size, length, and operating parameters to match the ceiling material.
 - The template has a 1/32 in (0.79 mm) clearance to Ketra D3 Millwork retainer along the edges to ensure a clean fit. Using a larger guide bearing (e.g., 9/16 in [14.3 mm] bearing on 1/2 in [12.7 mm] router bit) can create a snug fit but may require additional manual adjustments.
5. Route the main hole using the routing jig as a guide.
6. Remove the routing jig from the ceiling surface and clean all surfaces.
7. For square millwork trim installations, finish the corners using appropriate hand tools.

NOTES:

1. It is recommended to practice on a test piece and make sure that the selected bits and router settings produce acceptable results with the template.
2. Center lines and angular gradations are available on the template to help with alignment and orientation in advanced installations.

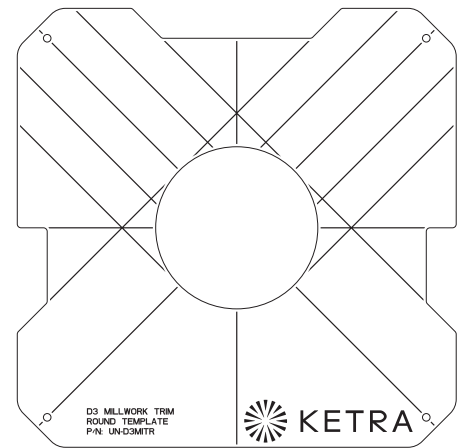
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Round Template (UN-D3MITR)



Square Template (UN-D3MITS)

